



Certificate of Calibration

Transducer Model: BDI ST350

Pile Dynamics, Inc.

Serial Number: 0035

PDI Gage Factor: 145.2 $\mu\epsilon/V$

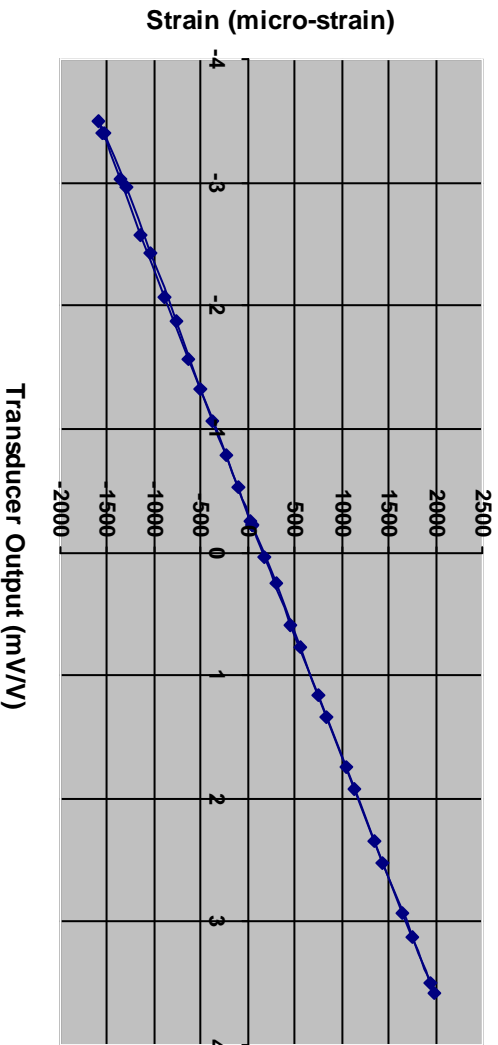
General Gage Factor: 504.3 $\mu\epsilon/mV/V_{ext}$

Initial Offset Voltage: -0.099 mV/V_{ext}

Table 1 – Representative Calibration Data

Applied Strain ($\mu\epsilon$)	Transducer Output (mV/V _{ext})	Applied Strain ($\mu\epsilon$)	Transducer Output (mV/V _{ext})
40	-0.219	293	0.249
-106	-0.530	557	0.777
-383	-1.069	847	1.346
-628	-1.560	1141	1.928
-888	-2.077	1440	2.518
-1137	-2.576	1746	3.119
-1357	-3.020	1983	3.570
-1545	-3.402	1950	3.505
-1599	-3.505	1645	2.932
-1533	-3.396	1343	2.339
-1306	-2.956	1048	1.752
-1041	-2.424	747	1.166
-771	-1.875	460	0.598
-500	-1.329	180	0.044
-230	-0.784	42	-0.221
36	-0.254	42	-0.221

Calibration Curve



Mean Linear Correlation Coefficient (LCC): 9.999536E-1

LCC Standard Deviation: 5.383213E-7

Calibrated By: VANNA THACH

Signature: _____

Date/Time: 11/3/2016 10:53 AM

Temperature (°C): 27.1

Specifications

PDI Automated Strain Transducer Calibration System (PDI-ASTCS)

ASTCS Calibration Information	
ASTCS Serial Number:	ASTCS-0005
ASTCS Software Version:	2.310
ASTCS Independent Verification Date:	11/5/2014 11:54 AM
Strain Transducer Gage Length:	3.0 inches (76.2 mm)
Applied Full Scale Displacement Range:	±7.500000E-3 inches
Method for Applying Displacement:	Precision Step Motor Coupled to Linear Stage
Excitation Voltage for Calibration:	2.5 VDC
Displacement Measurements:	Dual Precision AC LVDT's, Output Averaged
Displacement Certification:	NIST 274437-07
Linearity Verification Technique:	Linear Correlation Coefficient > 0.9999
Repeatability Verification Technique:	Standard Deviation < 0.5 % (of mean)
ASTCS System Check	
Reference Strain Transducer:	4367T
Reference General Gage Factor:	293.000 µε/mV/V
LVDT #1 Sensitivity (inches/volt):	7.916500E-3
LVDT #2 Sensitivity (inches/volt):	8.042000E-3
Date/Time of Last System Check:	11/3/2016 10:48 AM
PDI Strain Transducer Connections	
Black:	+ Excitation
Green:	- Excitation
Red:	+ Signal
White:	- Signal
Grey:/BARE	Shield

NIST Reference:

PDI certifies the above PDI-ASTCS instrument meets or exceeds published specifications and has been verified using standards and instruments whose accuracies are traceable to the National Institute of Standards and Technology (NIST), an accepted value of a natural physical constant or a ratio calibration technique. The calibration of this instrument was performed in accordance with the PDI Quality Assurance program. Measurements and information provided on this report are valid at the time of calibration only.