



Certificate of Calibration

Transducer Model: PDI Transducer

Serial Number: Q031

PDI Gage Factor: 149.8 $\mu\text{e}/\text{V}$

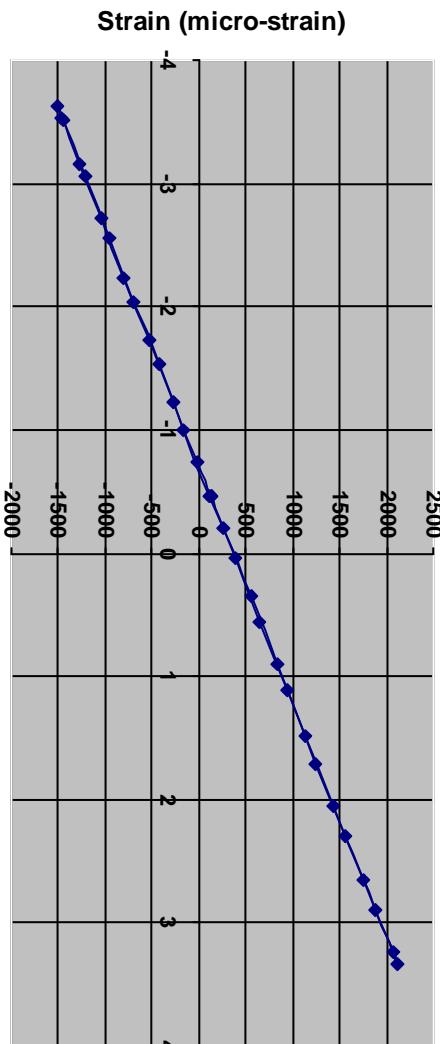
General Gage Factor: 520.1 $\mu\text{e}/\text{mV}/V_{\text{ext}}$

Initial Offset Voltage: -0.157 mV/ V_{ext}

Table 1 – Representative Calibration Data

Applied Strain (μe)	Transducer Output (mV/ V_{ext})	Applied Strain (μe)	Transducer Output (mV/ V_{ext})
126	0.455	384	0.041
-19	-0.740	654	0.564
-269	-1.220	943	1.117
-534	-1.733	1245	1.705
-797	-2.235	1558	2.295
-1043	-2.714	1874	2.896
-1266	-3.148	2117	3.335
-1463	-3.530	2073	3.245
-1516	-3.634	1751	2.649
-1452	-3.516	1442	2.051
-1211	-3.061	1143	1.478
-953	-2.558	845	0.905
-690	-2.041	553	0.346
-427	-1.530	265	-0.197
-158	-0.998	129	-0.467
121	-0.466	128	-0.465

Calibration Curve



Mean Linear Correlation Coefficient (LCC): 9.999841E-1 LCC Standard Deviation: 1.833871E-6

Calibrated By: DJC

Signature: _____

Date/Time: 6/12/2019 2:33 PM

Temperature (°C): 26.4

Specifications

PDI Automated Strain Transducer Calibration System (PDI-ASTCS)

ASTCS Calibration Information	
ASTCS Serial Number:	ASTCS-0005
ASTCS Software Version:	2.310
ASTCS Independent Verification Date:	8/30/2018 2:36 PM
Strain Transducer Gage Length:	3.0 inches (76.2 mm)
Applied Full Scale Displacement Range:	$\pm 7.500000E-3$ inches
Method for Applying Displacement:	Precision Step Motor Coupled to Linear Stage
Excitation Voltage for Calibration:	2.5 VDC
Displacement Measurements:	Dual Precision AC LVDT's, Output Averaged
Displacement Certification:	NIST 274437-07
Linearity Verification Technique:	Linear Correlation Coefficient > 0.9999
Repeatability Verification Technique:	Standard Deviation < 0.5 % (of mean)
ASTCS System Check	
Reference Strain Transducer:	4367T
Reference General Gage Factor:	293.000 $\mu\text{e}/\text{mV/V}$
LVDT #1 Sensitivity (inches/volt):	7.911600E-3
LVDT #2 Sensitivity (inches/volt):	8.067200E-3
Date/Time of Last System Check:	6/12/2019 10:32 AM
PDI Strain Transducer Connections	
Black:	+ Excitation
Green:	- Excitation
Red:	+ Signal
White:	- Signal
Grey:BARE	Shield

NIST Reference:

PDI certifies the above PDI-ASTCS instrument meets or exceeds published specifications and has been verified using standards and instruments whose accuracies are traceable to the National Institute of Standards and Technology (NIST), an accepted value of a natural physical constant or a ratio calibration technique. The calibration of this instrument was performed in accordance with the PDI Quality Assurance program. Measurements and information provided on this report are valid at the time of calibration only.