

The World Leaderin Quality Assurance Systems for the **Deep Foundation Industry** 



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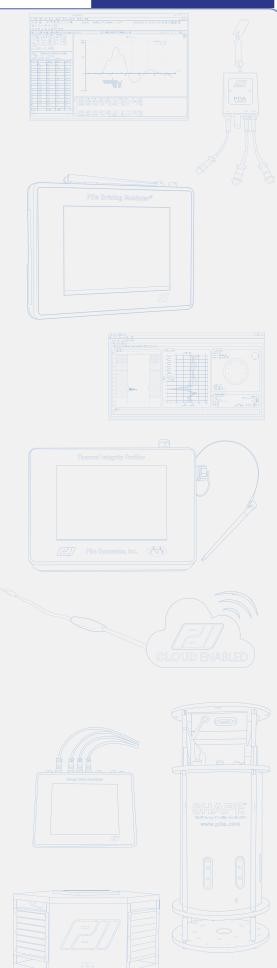
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High strain dynamic load testing and pile driving monitoring system.

- 𝞯 Assesses driving stresses and hammer performance

The <u>Pile Driving Analyzer® (PDA)</u> is the most widely employed system for Dynamic Load Testing and Pile Driving Monitoring in the world. The system also evaluates shaft integrity, driving stresses, and hammer energy when monitoring installation.

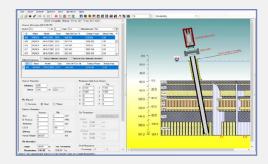
The PDA-8G offers up to 16 universal channels of data acquisition, all capable of reading data from Smart Sensors in traditional (cabled) or wireless mode. This functionality allows for extreme pile testing flexibility. Improved data transfer makes it easier to test hydraulic hammers with high blow rates.



Conforms with ASTM D4945

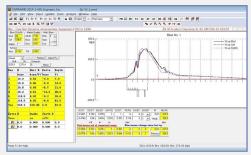






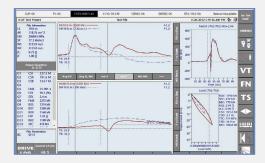
#### **GRLWEAP14 Software**

- Simulates motions and forces in a foundation pile
- Improves the accuracy of predicted driving stresses, bearing capacities, blow count, and installation time
- Estimates total driving time



# CAPWAP<sup>®</sup> Software

- Calculates soil resistance by signal matching collected data
- Estimates total bearing capacity of a pile or shaft
- Assesses resistance distribution along the shaft and at the toe

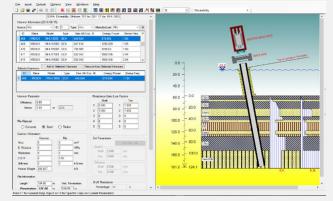


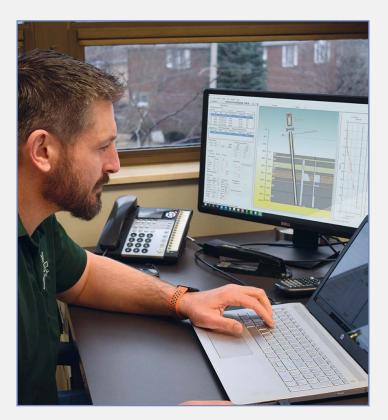
# iCAP<sup>®</sup> Software

- Calculates capacity at the time of testing
- Produces a simulated static load test graph
- Fully automatic signal matching procedure

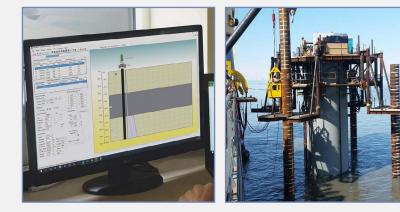
<u>GRLWEAP14</u> simulates motions and forces in a foundation pile when driven by either an impact or a vibratory hammer. Its features help improve the accuracy of predicted driving stresses, bearing capacities, blow counts and installation time when matched with field observation and measurement results defined by the Pile Driving Analyzer<sup>®</sup> system (PDA).

- 𝞯 Simulates the pile response to pile driving equipment
- ♂ Helps select appropriate hammer(s) and driving system with known piling, soil, and capacity requirements
- ✓ Calculates soil resistance, dynamic pile stresses, and estimated blow count for a given hamer and pile system









### **GRLWEAP14** Offshore Wave Versions

In challenging situations the GRLWEAP14 Offshore Wave software can assist with special features:

- Free riding hammers
- Non-uniform and battered piles
- Fatigue output tables

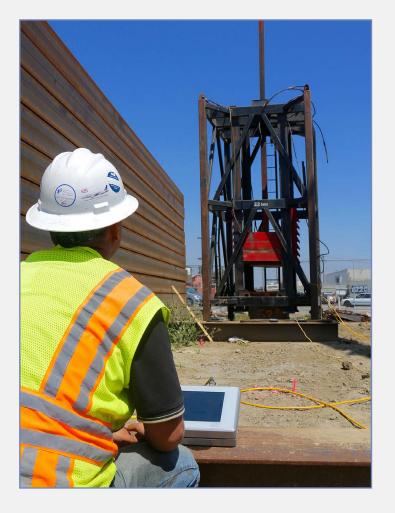
# PDA-DLT

The <u>PDA-DLT</u> system was designed specifically for quality assurance dynamic load testing of drilled shafts and bored piles. The PDA-DLT allows for multiple configurations of force measurement.

- 𝞯 Monitors high strain dynamic load tests using a drop weight system
- $\oslash$  Evaluates bearing capacity, structural integrity, and foundation stresses
- 𝞯 Optimized for a small number of blows with variable drop heights
- 𝞯 Top transducer eliminates concrete build up and excavation



Conforms with ASTM D4945







# **Top Force Transducer**

A <u>top force transducer</u> minimizes concrete build up and eliminates excavation on drilled concrete piles. Using Pile Dynamics, Inc's Top Force Transducer allows for quick set up. When used with the PDA-DLT, the Top Force Transducer improves force accuracy and reduces labor costs.

- 91 cm (36") 4,000 tons (includes 8 strains)
- 61 cm (24") 2,400 tons (includes 8 strains)
- 41 cm (16") 1,150 tons (includes 8 strains)

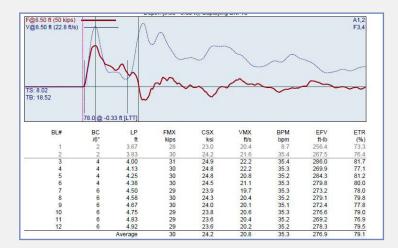
The <u>SPT Analyzer</u> determines the energy transferred by SPT hammers using force and velocity measurements for improved reliability of SPT N-values.

- 𝔄 Corrects the observed N-Value to help improve reliability of soil strength estimates

- 𝞯 Offers simplified reporting and analysis option to speed testing results







## SPT Analyzer Output

The SPT Analyzer has a Report Creation Option that makes it quick and easy to summarize results and create output graphs of Force, Velocity, Energy and Displacement versus Time, as well as numerical, statistical, and graphical results for each data set. The software is fully customizable. <u>TIP</u><sup>™</sup> testing evaluates the entire cross-section and the entire length of the deep foundation element measuring heat generated by hydrating cement to assess the quality of drilled shafts/bored piles, augered cast in place (ACIP)/continuous flight auger (CFA), drilled displacement piles, slurry walls, barrettes, soil nails, and jet grouted columns.

- $\oslash$  Evaluates concrete quality inside and outside the cage
- $\oslash$  Accelerates construction with tests conducted during initial concrete curing
- Ø Reveals necking or inclusions, bulges, and concrete cover variations
- $\,\,\odot\,\,$  Thermal Wire® cables can replace access tubes
- 𝞯 All Thermal Wire Cable temperature sensors are NIST traceable



Conforms with ASTM D7949





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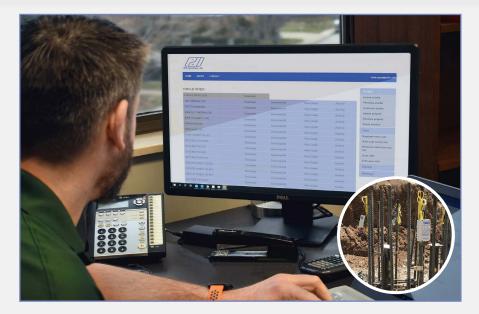
TIP Reporter Software:

- Displays measured temperatures vs depth to identify areas of concern
- Profiling data illustrated by mapped cross sections of the shaft
- Estimates concrete cover along length of shaft
- 3-D visualizations of the pile's shape against a soil profile

## PDI's Atlas Secure Cloud Services

- Data can be sent from the site to the office for review via a secure Cloud server
- Allows the engineer, designer, and contractor to evaluate data from any location
- Saves construction time and money with earlier shaft evaluation





# Thermal Aggregator (TAG) and Thermal Acquisition Port (TAP-Edge)

Thermal Integrity Profiling (TIP<sup>m</sup>) utilizes heat generated by curing of concrete to assess the integrity and quality of drilled shafts. PDI's <u>TAG units</u> can be used to collect TIP data from multiple TAP-Edge boxes attached to a foundation, sending the data via a cellular modem to PDI's Atlas Secure Cloud.

- 𝞯 Evaluates concrete quality cover and cage alignment
- 𝞯 Temperature vs. depth plot reveals potential voids
- ✓ Tests early after casting
- 𝞯 Collection of TIP data sent to the Cloud for real-time, offsite analysis



Conforms with ASTM D7949





PDI's Atlas Secure Cloud Services

- Provides real-time data collection to a secure Cloud server
- Allows the engineer, designer, and contractor to evaluate data from any location
- Saves construction time and money with early shaft evaluation



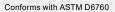
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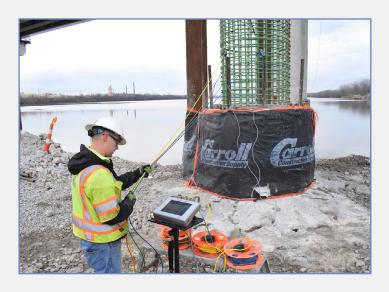
INF0@PILE.COM

The <u>CHAMP-Q</u> determines the quality and consistency of the concrete of drilled shafts, slurry walls, bored piles, cast-in-situ piles, and other types of concrete foundations, using the Crosshole Sonic Logging (CSLT) method.

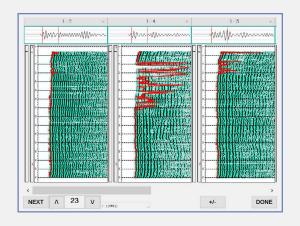
- 𝞯 Up to four probes (six profiles) pulled at once for efficient data collection
- 𝞯 Includes color-coded cables for easy identification of probe location
- $\oslash$  Optimized data entry for speed of testing and minimization of erroneous input











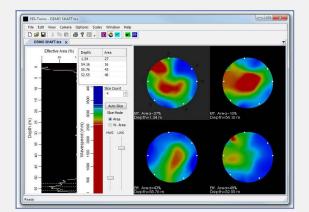
# CHA-W Software

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- Sonic Map: Signal strength versus time and depth in traditional waterfall diagram
- First Arrival Time: Signal travel time from transmitter to receiver, versus depth
- Wave-speed Plot: Wave-speed versus depth
- Wave-speed Table: Means, and standard deviations
- Energy or Amplitude Plot: Signal strength versus depth

# PDI-TOMO 3-D Tomographic Software (Upgrade Option)

- Provides a more precise location and shape of a defect detected through CSL data
- Generates easily comprehensible and professional outputs of the engineering analysis
- Offers an intuitive, tomographic, visual identification of the damaged areas



+1 (216) 831-6131

The <u>PIT-Q</u> assesses the structural integrity of drilled shafts/bored piles, ACIP/CFA, and drilled displacement piles, driven concrete or timber piles and concrete filled pipes. The PIT-Q performs wave equation-based, non-destructive foundation investigations known as Low Strain Impact Integrity Tests or Low Strain Dynamic Tests, providing assurance that a pile or shaft is free of major cracks and voids.

- Solution Low strain integrity testing by pulse echo or transient response methods

- 𝞯 Available in: velocity only, or force and velocity channels

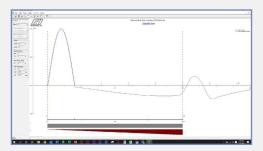


Conforms with ASTM D5882





# PIT-Q Software



# PIT-S

- Simulates the performance of low strain integrity testing
- Curves simulated by PIT-S may be compared to measured curves for a simple signal matching process that helps investigate the cause of observed reflections
- User enters pile shape, soil layer, and characteristics of hammer impact

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#### PIT-W

- Allows data to be filtered and magnified with an exponential amplification as a function of time
- Analysis in the time domain helps locate
  the depth of a potential defect
- Outputs user customized tables and reports

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PIT-Professional (Upgrade Option)

- Offers advanced modeling and analysis reporting
- Estimates the impedance (and shape) of the pile and quantifies the severity of defects
- Analyzes records from two accelerometers or from an instrumented hammer

## PIT-Q Models for Various Applications

Features	PIT-QV	PIT-QFV
Channels of data acquisition	1	2
Displays velocity vs time graph	$\checkmark$	$\checkmark$
Displays force vs time graph		$\checkmark$
Optional second velocity graph		$\checkmark$
Data acquisition	Instrumented	Instrumented
Real-time data	$\checkmark$	$\checkmark$



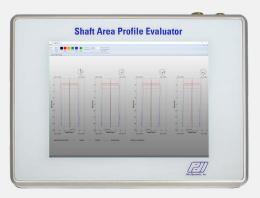
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<u>SHAPE®</u> is a cost-effective quality assurance testing device for deep foundations such as drilled shafts, slurry walls, and barrettes to determine the excavation verticality and profile.

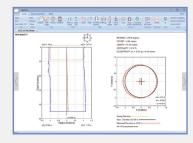
- Ø Data acquisition at a rate of approximately one scan per second
- 𝞯 Quick connection to Kelly bar or optional winch system

The Standard SHAPE has eight ultrasonic signals scanning the sides of the shaft prior to placing concrete in wet conditions. SHAPE-AIR for dry excavations utilizes Lidar sensors. Both SHAPE units provide a quick and economical view of the shaft verticality, radius, shape, and volume.



Conforms with ASTM D7949





SHAPE® Data Collection Software

SHAPE software generates reports based on data collected during testing. The software allows users to view and interpret the collected data with the following features:

- Pressure modifications during testing
- Edit Edges select first arrival times for the circle fit process
- Sensor Data view measured pulses
- Report output shaft profiles, verticality, and eccentricity information

Features	SHAPE®	SHAPE <sup>®</sup> -AIR**
Ultrasonic Sensors	$\checkmark$	
Lidar Sensors		$\checkmark$
Mounts to Kelly bar and adapter	$\checkmark$	$\checkmark$
Mounts to winch system	$\checkmark$	$\checkmark$
Dry shafts		$\checkmark$
Wet shafts	✓	
Min shaft diameter	26 inches (71 cm)	20 inches (51 cm)
Max shaft diameter	20 feet (6m)	20 feet (6m)
Real-time data acquisition	✓ ***	✓ ***



\* The minimum radial measurement is 13 inches using Ultrasonic measurement method and the Maximum is 10 feet. \*\* The minimum radial measurement is 10 inches using LIDAR measurement method and the Maximum is 10 feet. \*\*\* Real-time analysis available upon SHAPE unit connection to tablet at the surface. <u>SQUID</u><sup>™</sup> provides a quantitative, real-time assessment of the cleanliness and competency of the bottom surface of bored pile or drilled shaft foundations.

- 𝞯 Provides three independent force and displacement measurements

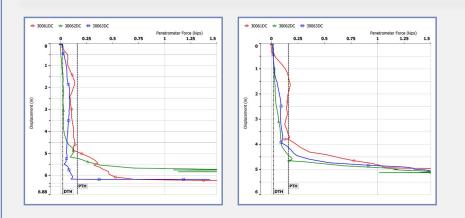
Prior to reinforcement and concrete placement in a drilled excavation, the bottom should be cleaned and inspected. SQUID takes accurate displacement and penetrometer measurements, providing an objective, quantitative assessment.

\*PDI can offer design assistance or consultation for proprietary systems









# **Drilled Shaft Cleanout**

SQUID features independent displacement of three penetrometers into the soil layer and measures:

- Displacement, beginning with the first encounter of a layer
- Thickness of the debris layer at various locations around the borehole bottom
- Bearing pressure of three independent standard size (10 cm<sup>2</sup>) cone penetrometers

# SQUID Against Competition

Features	SQUID	Camera Competitors
Data collection	$\checkmark$	
Testing time	10 minutes	45 minutes
Optional wireless connection	✓	
Attaches to Kelly bar	$\checkmark$	
Camera		✓
Real-time data acquisition	$\checkmark$	

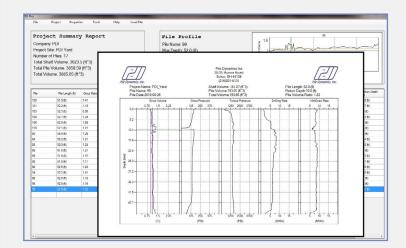


The <u>PIR-Q</u> is Automated Monitoring Equipment that assists in the installation of augered cast-in-place (ACIP)/continuous flight auger (CFA) and drilled displacement piles by displaying pumped grout/concrete as a function of depth in real time.

- 𝔄 Option to record and display grout pressure or torque measurements and RPM
- 𝞯 Installation log results printed immediately on a small field printer
- 𝞯 Data collection can be monitored remotely in real-time







#### **PIR-PLOT Software**

PIR-PLOT software allows you to summarize multiple piles on one chart, and to graph parameters of a specific pile. A summary report includes:

- Actual and theoretical volumes
- Total length drilled
- · Duration of drilling, grouting, and total installation



The <u>Saximeter (SAX-Q)</u> a rugged, dependable digital blow count device used for pile driving monitoring. During driving the SAX-Q detects a hammer impact by either a built in sound recognition circuit or by manually tapping a button on the device screen. The SAX-Q also determines the time elapsed between consecutive blows and calculates the stroke of an open-end diesel hammer or blows per minute for other hammer types. The results are saved to open format and secure data files, and can optionally be formatted using DOT or user defined templates. The device can also share plan images and driving records from office to field via a secure Cloud server.



- ✓ Displays BPM for other hammers
- ♂ Optionally creates full driving log for each pile





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#### Software

The SAX-Q can be programmed with a customized file by Pile Dynamics at the time of purchase. This file contains information that offers:

- · One or more pages of additional input parameters
- Microsoft Excel template that will be used for saving data in this format
- Logo bitmap to be used on the headers of the DDL file printouts
- Preferred unit system for display and output (English, SI or Metric)
- Customized notes and labels that can be added by the operator during driving
- Customize up to 2 buttons on the Collect screen, for entering nonstandard information during driving

Hand held instrument registering relevant pile driving parameters, calculating diesel hammer stroke, or hammer blows per minute (BPM), for an accurate pile driving log.

- 𝔄 Counts hammer blows, and equivalent blows per minute for all hammer types
- S Calculates stroke height for diesel hammers € Calculates stroke height for diesel hammers
- 𝞯 Provides a drive log of blow count as a function of depth







# E-SAX/PDA Correlations

When the E-SAX is correlated with the Pile Driving Analyzer (PDA), it allows driving criteria to be in terms of hammer energy instead of blows per foot at a certain stroke. The E-SAX can assess the hammer potential and kinetic energy. The PDA calculates the energy actually transferred to the pile.

The <u>LITE</u> evaluates the length of existing steel piles (Steel Sheet Piles, H-piles, Pipe piles, Cased Drilled Shafts, and highly reinforced Drilled Shafts) using the inductive field method. The measurement is performed in a borehole installed within 300 mm of the existing foundation element.

- 𝞯 Assesses unknown depth of existing steel foundations
- ✓ Offers a solution for detecting steel pile length
- $\oslash$  May help determine if a foundation is able to be reused
- ✓ Testing can be performed in minutes









# LITE Operation

- Lower the LITE probe into a PVC lined hole drilled within 18 inches (450 mm) of the pile to be tested
- If the LITE detects the proximity of the steel pile its LED indicates "METAL"
- If there is no metal in its range of detection the LITE LED indicates "NO METAL"
- The probe cable has evenly spaced markings for simple observation of th pile depth once the "NO METAL" indicators light up