Pile Dynamics, Inc.

Certificate of Calibration

Transducer Model: PDI Transducer

Serial Number: V475

PDI Gage Factor: 143.4 me/V

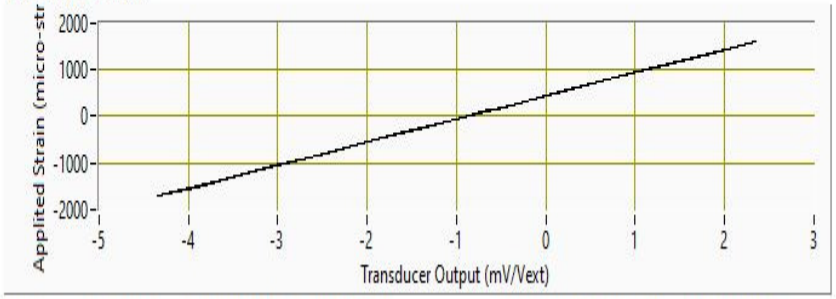
General Gage Factor: 497.8 **me**/mV/V*ext.*

Initial Offset Voltage: -0.220 mV/V*ext.*

Table 1: Representative Calibration Data

Applied Strain (micro-strain)	Transducer Output (mV/Vext.)	Applied Strain (micro-strain)	Transducer Output (mV/Vext.)
135.774	-0.651	213.488	-0.451
15.440	-0.869	332.444	-0.221
-219.501	-1.345	516.296	0.149
-493.194	-1.911	775.023	0.686
-776.286	-2.447	1067.790	1.235
-1063.839	-3.061	1366.746	1.872
-1351.465	-3.620	1608.556	2.345
-1631.066	-4.179	1540.255	2.189
-1715.398	-4.347	1226.928	1.569
-1512.473	-3.904	923.292	0.923
-1217.521	-3.353	627.910	0.372
-924.884	-2.731	381.041	-0.142
-631.566	-2.150	255.198	-0.393
-343.716	-1.589	198.008	-0.492
-67.039	-1.009	126.325	-0.669
126.132	-0.661	127.094	-0.628

Calibration Curve



Mean Linear Correlation Coefficient (LCC): 0.999954

LCC Standard Deviation: 1.120917E-6

Calibrated By: Kay Tol

Signature: _____

Temperature (Degrees C): 25.7

Specifications

PDI Automated Strain Transducer Calibration System (PDI - ASTCS)

ASTCS Serial Number:	PDI CAL 2015-02-
ASTCS Software Version Number:	3.001
ASTCS Independant Verification Date:	12/8/2020 1:28 PM
Transducer Gage Length:	3 inches (76.2 mm)
Full Scale Displacement Range:	+/- 0.0075 (inches)
Method for Applying Displacement:	Precision Stepper Motor Connected to Linear Stage
Excitation Voltage for Calibration:	2.5 VDC
Displacement Measurements:	Dual Precision LVDTs, Output Averaged
Displacement Certification:	NIST 274437-07
Linearity Verification Technique:	Linear Correlation Coefficient < 0.9996
Repeatability Verification Technique	Standard Deviation < 0.5% of mean

ASTCS System Check

Reference Strain Transducer:	B5580
Reference General Gage Factor:	529.70 micro-strain/mV/V
LVDT #1 Sensitivity (inches/volt):	0.0056
LVDT #2 Sensitivity (inches/volt):	0.0055
System Temperature Status	Passed
Date/Time of Last System Check	12/8/2020 1:28 PM

PDI Strain Transducer Connections

Black	Excitation +
Green:	Excitation -
Red:	Signal +
White	Signal -
Grey/BARE	Shield

NIST Reference:

PDI certifies the above PDI-ASTCS instrument meets or exceeds published specifications and has been verified using standards and instruments whose accuracies are traceable to the National Institute of Standards and Technology (NIST), an accepted value of a natural physical constant or a ratio calibration technique. The calibration of this instrument was performed in accordance with the PDI Quality Assurance program. Measurements and information provided on this report are valid at the time of calibration only.